

ACTUAL STANDING LIST

CLAMPING SHIMES (spare part to TPC's)

Status 02.12.2024

New Versions of clamping shims ■

With internal cooling (IC)				R	Order designation		L	Order designation		Order designation N= Neutral cooling through holder		Order designation M= Middle/Special	
Machine	Holder	Positions	Lx										
CITIZEN	D25 VII / ...CI-08...T3	16x16	T1 - T3	25	MLU 03 R-R IC-F-07	■	MLU 03 R-L IC-F-07	■	MLU 03 R-N IC-F-06	■			
	D25 VII / ...CI-08...T4	16x16	T1 - T4	25									
	D25 VII / ...CI-08...T4-2K	16x16	T1 - T4	25									
	L12 VII / ...CI-03...T6	10x10	T1 - T6	20	MLU 03 R-R IC-F-02	■	MLU 03 R-L IC-F-02	■	MLU 03 R-N IC-F-12	■			
	L12 VII / ...CI-03...T6-2K	10x10		20									
	L12 VII / ...CI-11...T6	3/8"x3/8"	T1 - T6	20	MLU 03 R-R IC-F-16	■	MLU 03 R-L IC-F-16	■	MLU 03 R-N IC-F-16	■			
	L12 VII / ...CI-11...T6-2K	3/8"x3/8"		20									
	L12 X / ...CI-05...T6-2K	12x12	T1 - T6	20	MLU 03 R-R IC-F-03	■	MLU 03 R-L IC-F-03	■					
	L12 X / ...CI-21...T7	10x10	T2 - T7	20	MLU 03 R-R IC-F-02	■	MLU 03 R-L IC-F-02	■	MLU 03 R-N IC-F-12	■			
		12x12	T1 (Cut off)	20	MLU 03 R-R IC-F-03	■	MLU 03 R-L IC-F-03	■	MLU 03 R-N IC-F-11	■			
	L12 X / ...CI-21...T7-2K	10x10	T2 - T7	20	MLU 03 R-R IC-F-02	■	MLU 03 R-L IC-F-02	■	MLU 03 R-N IC-F-12	■			
		12x12	T1 (Cut off)	20	MLU 03 R-R IC-F-03	■	MLU 03 R-L IC-F-03	■	MLU 03 R-N IC-F-11	■	MLU 03 R-M IC-F-11	■	
	L12 X / ...CI-21...T7-3K	10x10	T2 - T7	20	MLU 03 R-R IC-F-02	■	MLU 03 R-L IC-F-02	■	MLU 03 R-N IC-F-12	■			
		12x12	T1 (Cut off)	20	MLU 03 R-R IC-F-03	■	MLU 03 R-L IC-F-03	■	MLU 03 R-N IC-F-11	■	MLU 03 R-M IC-F-11	■	
	L20 / ...CI-06...T6	12x12	T2 - T6	20	MLU 03 R-R IC-F-04	■	MLU 03 R-L IC-F-04	■	MLU 03 R-N IC-F-14	■			
		16x16	T1 (Cut off)	30	MLU 03 R-R IC-F-05	■	MLU 03 R-L IC-F-05	■	MLU 03 R-N IC-F-13	■			
	L20 / ...CI-07...T6	10x10	T2 - T6	20	MLU 03 R-R IC-F-08	■	MLU 03 R-L IC-F-08	■	MLU 03 R-N IC-F-10	■			
		10x10	T1 (Cut off)	30	MLU 03 R-R IC-F-09	■	MLU 03 R-L IC-F-09	■					
	L20 / ...CI-07...T6-2K	10x10	T2 - T6	20	MLU 03 R-R IC-F-08	■	MLU 03 R-L IC-F-08	■	MLU 03 R-N IC-F-10	■			
		10x10	T1 (Cut off)	30	MLU 03 R-R IC-F-09	■	MLU 03 R-L IC-F-09	■					
	L20 E/X / ...CI-04...T5	12x12	T2 - T5	20	MLU 03 R-R IC-F-04	■	MLU 03 R-L IC-F-04	■	MLU 03 R-N IC-F-14	■			
		16x16	T1 (Cut off)	30	MLU 03 R-R IC-F-05	■	MLU 03 R-L IC-F-05	■	MLU 03 R-N IC-F-13	■			
	L20 E/X / ...CI-04...T5-2K	12x12	T2 - T5	20	MLU 03 R-R IC-F-04	■	MLU 03 R-L IC-F-04	■	MLU 03 R-N IC-F-14	■			
		16x16	T1 (Cut off)	30	MLU 03 R-R IC-F-05	■	MLU 03 R-L IC-F-05	■	MLU 03 R-N IC-F-13	■			
	L32 / ...CI-09...T6	16x16	T1 - T6	30	MLU 03 R-R IC-F-15	■	MLU 03 R-L IC-F-15	■	MLU 03 R-N IC-F-15	■			
	L32 / ...CI-09...T6-2K												
	L32 / ...CI-09...T6-3K												
	M32 / ...CI-10...T5	16x16	T1 - T5	30	MLU 03 R-R IC-F-15	■	MLU 03 R-L IC-F-15	■	MLU 03 R-N IC-F-15	■			
	M32 / ...CI-10...T5-2K												
	M16 / ...CI-01...T5	10x10	T1 - T5	20	MLU 03 R-R IC-F-01	■	MLU 03 R-L IC-F-01	■	MLU 03 R-N IC-F-01	■	MLU 03 R-M IC-F-01	■	
	M16 / ...CI-01...T5-2K												
DMC	Sprint 32-8 / ...GM-01...6T	16x16	T1 - T5	28	MLU 04 R-R IC-F-01	■	MLU 04 R-L IC-F-01	■	MLU 04 R-N IC-F-02	■			
	Sprint 32-8 / ...GM-01...6T-2K	16x16	T1 - T4										
HANWA	XD10 / ...HA-02...6T	8x8	T1 - T6	20	MLU 07 R-R IC-F-05	■	MLU 07 R-L IC-F-05	■	MLU 07 R-N IC-F-06	■			
	XD10 / ...HA-02...6T-2K												
	XD10 / ...HA-02...9T	8x8	T1 - T9	20	MLU 07 R-R IC-F-05	■	MLU 07 R-L IC-F-05	■	MLU 07 R-N IC-F-06	■			
	XD10 / ...HA-02...9T-2K												
	XD20 / ...HA-01...5T	12x12	T2 - T5	22	MLU 07 R-R IC-F-02	■	MLU 07 R-L IC-F-02	■	MLU 07 R-N IC-F-03	■			
		12x12	T1 (Cut off)	30	MLU 07 R-R IC-F-01	■	MLU 07 R-L IC-F-01	■	MLU 07 R-N IC-F-04	■			
NEXTURN	SA32B / ...NE-01...5T	16x16	T2 - T5	22	MLU 05 R-R IC-F-02	■	MLU 05 R-L IC-F-02	■	MLU 05 R-N IC-F-03	■			
		16x16	T1 (Cut off)	32	MLU 05 R-R IC-F-01	■	MLU 05 R-L IC-F-01	■					
	SA32B / ...NE-01...5T-2K	16x16	T2 - T5	22	MLU 05 R-R IC-F-02	■	MLU 05 R-L IC-F-02	■					
		16x16	T1 (Cut off)	32	MLU 05 R-R IC-F-01	■	MLU 05 R-L IC-F-01	■					
STAR	SB12 R G + SB20 R G / ...ST-03...6T	12x12	T2 - T6	22	MLU 02 R-R IC-F-01	■	MLU 02 R-L IC-F-01	■	MLU 02 R-L IC-F-07	■			
		12x12	T1 (Cut off)	22	MLU 02 R-R IC-F-02	■	MLU 02 R-L IC-F-02	■	MLU 02 R-L IC-F-08	■			
	SB12 R G + SB20 R G / ...ST-03...6T-2K	12x12	T2 - T6	22	MLU 02 R-R IC-F-01	■	MLU 02 R-L IC-F-01	■	MLU 02 R-L IC-F-07	■			
		12x12	T1 (Cut off)	22	MLU 02 R-R IC-F-02	■	MLU 02 R-L IC-F-02	■	MLU 02 R-L IC-F-08	■			
	SL10 / ...ST-09...6T	10x10	T2 - T6	20	MLU 02 R-R IC-F-17	■	MLU 02 R-L IC-F-17	■	MLU 02 R-N IC-F-17	■			
		10x10	T1 (Cut off)	20	MLU 02 R-R IC-F-18	■	MLU 02 R-L IC-F-18	■	MLU 02 R-N IC-F-18	■			
	SL10 / ...ST-09...6T-2K	10x10	T2 - T6	20	MLU 02 R-R IC-F-17	■	MLU 02 R-L IC-F-17	■	MLU 02 R-N IC-F-17	■			
		10x10	T1 (Cut off)	20	MLU 02 R-R IC-F-18	■	MLU 02 R-L IC-F-18	■	MLU 02 R-N IC-F-18	■			
	SP23 / ...ST-12...8T	12x12	T2 - T8	22	MLU 02 R-R IC-F-19	■	MLU 02 R-L IC-F-19	■	MLU 02 R-N IC-F-19	■			
		12x12	T1 (Cut off)	22	MLU 02 R-R IC-F-21	■	MLU 02 R-L IC-F-21	■	MLU 02 R-N IC-F-21	■			
	SP23 / ...ST-12...8T-2K	12x12	T2 - T8	22	MLU 02 R-R IC-F-19	■	MLU 02 R-L IC-F-19	■	MLU 02 R-N IC-F-19	■			
		12x12	T1 (Cut off)	22	MLU 02 R-R IC-F-21	■	MLU 02 R-L IC-F-21	■	MLU 02 R-N IC-F-21	■			
	SR20 J / ...ST-01...6T	12x12	T2 - T6	22	MLU 02 R-R IC-F-01	■	MLU 02 R-L IC-F-01	■	MLU 02 R-N IC-F-07	■			
		12x12	T1 (Cut off)	22	MLU 02 R-R IC-F-02	■	MLU 02 R-L IC-F-02	■	MLU 02 R-N IC-F-08	■			
	SR20 J / ...ST-01...6T-2K	12x12	T2 - T6	22	MLU 02 R-R IC-F-01	■	MLU 02 R-L IC-F-01	■	MLU 02 R-N IC-F-07	■			
		12x12	T1 (Cut off)	22	MLU 02 R-R IC-F-02	■	MLU 02 R-L IC-F-02	■	MLU 02 R-N IC-F-08	■			
	SR20 J II B / ...ST-05...6T	12x12	T2 - T6	22	MLU 02 R-R IC-F-01	■	MLU 02 R-L IC-F-01	■	MLU 02 R-N IC-F-07	■			
		12x12	T1 (Cut off)	22	MLU 02 R-R IC-F-02	■	MLU 02 R-L IC-F-02	■	MLU 02 R-N IC-F-08	■			
	SR20 J II B / ...ST-05...6T-2K	12x12	T2 - T6	22	MLU 02 R-R IC-F-01	■	MLU 02 R-L IC-F-01	■	MLU 02 R-N IC-F-07	■			
		12x12	T1 (Cut off)	22	MLU 02 R-R IC-F-02	■	MLU 02 R-L IC-F-02	■	MLU 02 R-N IC-F-08	■			

CLAMPING SHIMES (spare part to TPC's)

With internal cooling (IC)				R	Order designation		L	Order designation		Order designation N= Neutral cooling through holder	Order designation M= Middle/Special	
Machine	Holder	Positions	Lx									
STAR	SR20R IV A+B / ...ST-10...5T	12x12	T2 - T5	22	MLU 02 R-R IC-F-19	■	MLU 02 R-L IC-F-19	■	MLU 02 R-N IC-F-19	■		
		12x12	T1 (Cut off)	22	MLU 02 R-R IC-F-20	■	MLU 02 R-L IC-F-20	■	MLU 02 R-N IC-F-20	■		
	SR20R IV A+B / ...ST-10...5T-2K	12x12	T2 - T5	22	MLU 02 R-R IC-F-19	■	MLU 02 R-L IC-F-19	■	MLU 02 R-N IC-F-19	■		
		12x12	T1 (Cut off)	22	MLU 02 R-R IC-F-20	■	MLU 02 R-L IC-F-20	■	MLU 02 R-N IC-F-20	■		
	SR20R IV A+B / ...ST-10...2T	12x12	T1 - T2	22	MLU 02 R-R IC-F-19	■	MLU 02 R-L IC-F-19	■	MLU 02 R-N IC-F-19	■		
		12x12										
	SR32 J / ...ST-11...6T	16x16	T2 - T6	25	MLU 02 R-R IC-F-03	■	MLU 02 R-L IC-F-03	■	MLU 02 R-N IC-F-03	■		
		16x16	T1 (Cut off)	25	MLU 02 R-R IC-F-04	■	MLU 02 R-L IC-F-04	■	MLU 02 R-N IC-F-04	■		
	SR32 J / ...ST-11...6T-2K	16x16	T2 - T6	25	MLU 02 R-R IC-F-03	■	MLU 02 R-L IC-F-03	■	MLU 02 R-N IC-F-03	■		
		16x16	T1 (Cut off)	25	MLU 02 R-R IC-F-04	■	MLU 02 R-L IC-F-04	■	MLU 02 R-N IC-F-04	■		
	SR32 J III B / ...ST-04...6T	16x16	T2 - T6	25	MLU 02 R-R IC-F-03	■	MLU 02 R-L IC-F-03	■	MLU 02 R-N IC-F-03	■		
		16x16	T1 (Cut off)	25	MLU 02 R-R IC-F-04	■	MLU 02 R-L IC-F-04	■	MLU 02 R-N IC-F-04	■		
	SR32 J III B / ...ST-04...6T-2K	16x16	T2 - T6	25	MLU 02 R-R IC-F-03	■	MLU 02 R-L IC-F-03	■	MLU 02 R-N IC-F-03	■		
		16x16	T1 (Cut off)	25	MLU 02 R-R IC-F-04	■	MLU 02 R-L IC-F-04	■	MLU 02 R-N IC-F-04	■		
	SR38 B / ...ST-08...5T	16x16	T2 - T6	30	MLU 02 R-R IC-F-09	■	MLU 02 R-L IC-F-09	■	MLU 02 R-N IC-F-11	■		
		20x20	T1 (Cut off)	30	MLU 02 R-R IC-F-10	■	MLU 02 R-L IC-F-10	■	MLU 02 R-N IC-F-12	■		
	SR38 B / ...ST-08...5T-2K	16x16	T2 - T6	30	MLU 02 R-R IC-F-09	■	MLU 02 R-L IC-F-09	■	MLU 02 R-N IC-F-11	■		
		20x20	T1 (Cut off)	30	MLU 02 R-R IC-F-10	■	MLU 02 R-L IC-F-10	■	MLU 02 R-N IC-F-12	■		
	SV12 / ...ST-06...5T	12x12	T3-T5	22	MLU 06 R-R IC-F-01	■						
		12x12	T1-T2		MLU 06 R-R IC-F-02	■	MLU 06 R-L IC-F-02	■				
	SV38 R / ...ST-07...5T	16x16	T2 - T6	30	MLU 02 R-R IC-F-13	■	MLU 02 R-L IC-F-13	■	MLU 02 R-N IC-F-15	■		
		20x20	T1 (Cut off)	30	MLU 02 R-R IC-F-14	■	MLU 02 R-L IC-F-14	■	MLU 02 R-N IC-F-16	■		
	SV38 R / ...ST-07...5T-2K	16x16	T2 - T6	30	MLU 02 R-R IC-F-13	■	MLU 02 R-L IC-F-13	■	MLU 02 R-N IC-F-15	■		
		20x20	T1 (Cut off)	30	MLU 02 R-R IC-F-14	■	MLU 02 R-L IC-F-14	■	MLU 02 R-N IC-F-16	■		
	SW12R II / ...ST-02...5T	10x10	T1 - T5	20	MLU 02 R-R IC-F-05	■	MLU 02 R-L IC-F-05	■				
	SW12R II / ...ST-02...2T	10x10	T1 - T2									
	SW12R II / ...ST-02...5T-2K-5x12	12x12	T1 - T5									
		12x12	T1 - T2									
	SW12R II / ...ST-02...2T-2x12	12x12	T1 - T2									

TORNOS	DT26 / ...TO-04...6T	12x12	T2 - T6	20	MLU 01 R-R IC-F-12	■	MLU 01 R-L IC-F-12	■				
		12x12	T1 (Cut off)	20	MLU 01 R-R IC-F-13	■	MLU 01 R-L IC-F-13	■				
	DT26 / ...TO-04...6T-2K	12x12	T2 - T6	20	MLU 01 R-R IC-F-12	■	MLU 01 R-L IC-F-12	■				
		12x12	T1 (Cut off)	20	MLU 01 R-R IC-F-13	■	MLU 01 R-L IC-F-13	■				
	GT13 / ...TO-03...T5	12x12	T120 - T124	20	MLU 01 R-R IC-F-12	■	MLU 01 R-L IC-F-12	■				
		12x12	T211 - T212	20	MLU 01 R-R IC-F-12	■	MLU 01 R-L IC-F-12	■				
	GT13 / ...TO-03...T3	12x12	T210 (Cut Off)	20	MLU 01 R-R IC-F-13	■	MLU 01 R-L IC-F-13	■				
	GT26 + GT32 / ...TO-01...T5	16x16	T1 - T5	25	MLU 01 R-R IC-F-18	■	MLU 01 R-L IC-F-18	■	MLU 01 R-N IC-F-18	■		
		16x16	T1 - T4	25								
	Swiss Nano 4 / ...TO-SN...4T	8x8	T2 - T4	15	MLU 01 R-R IC-F-03	■	MLU 01 R-L IC-F-03	■				
		12x12	T1 (Cut off)	15	MLU 01 R-R IC-F-01	■	MLU 01 R-L IC-F-01	■				
	Swiss Nano 4 / ...TO-SN...3T	8x8	T1 - T3	15	MLU 01 R-R IC-F-03	■	MLU 01 R-L IC-F-03	■				
		8x8	T1 - T4	15	MLU 01 R-R IC-F-03	■	MLU 01 R-L IC-F-03	■				
	Swiss Nano 4 / ...TO-SN...4T-4x8	8x8	T2 - T7	15	MLU 01 R-R IC-F-15	■	MLU 01 R-L IC-F-15	■				
		8x8	T2 - T7	15	MLU 01 R-R IC-F-15	■	MLU 01 R-L IC-F-15	■				
	Swiss Nano 7/10 / ...TO-SN7-10...7T	12x12	T1 (Cut off)	15	MLU 01 R-R IC-F-16	■	MLU 01 R-L IC-F-16	■	MLU 01 R-N IC-F-14	■		
		10x10	T2 - T6	15	MLU 01 R-R IC-F-02	■	MLU 01 R-L IC-F-02	■				
	Swiss Nano 7/10 / ...TO-SN...6T	12x12	T1 (Cut off)	15	MLU 01 R-R IC-F-01	■	MLU 01 R-L IC-F-01	■				
		10x10	T2 - T5	15	MLU 01 R-R IC-F-02	■	MLU 01 R-L IC-F-02	■				
	Swiss Nano 7/10 / ...TO-SN...5T	12x12	T1 (Cut off)	15	MLU 01 R-R IC-F-01	■	MLU 01 R-L IC-F-01	■				
		8x8	T1 - T7	15	MLU 01 R-R IC-F-03	■	MLU 01 R-L IC-F-03	■	MLU 01 R-M IC-F-17	■		
	Swiss Nano 7/10 / ...9T-2K-9x8	8x8	T1 - T9	15	MLU 01 R-R IC-F-03	■	MLU 01 R-L IC-F-03	■				

Without internal cooling				Order designation		Order designation N= Neutral cooling through holder	Order designation M= Middle/Special	
Machine	Holder	Positions	Lx					
TORNOS	Swiss Nano 4 / ...TO-SN-TPC(without IC)...4T	8x8 / 10x10	T2 - T4	-	MLU 01-SE-02	■		
		12x12	T1 (Cut off)		MLU 01-SE-01	■		
	Swiss Nano 4 / ...TO-SN-TPC(without IC)...3T	8x8 / 10x10	T1 - T3		MLU 01-SE-02	■		

Without internal cooling				R	Order designation		L	Order designation		Order designation N= Neutral cooling through holder	Order designation M= Middle/Special	
Machine	Holder	Positions	Lx									
TSUGAMI	S206-II / ...TS-01...6T	12x12	T05 - T10	20	MLU 08 R-R IC-F-01	■	MLU 08 R-R IC-F-01	■	MLU 08 R-N IC-F-01	■		
	S206-II / ...TS-01...6T-2K	12x12	T05 - T10	20	MLU 08 R-R IC-F-01	■	MLU 08 R-R IC-F-01	■	MLU 08 R-N IC-F-01	■		
		12x12	T26 - T27	20								
	S206-II / ...TS-01...3T	12x12	T28 (Cut off)	20	MLU 08 R-R IC-F-03	■	MLU 08 R-R IC-F-03	■	MLU 08 R-N IC-F-03	■		
		12x12	T28 (Cut off)	20								
	S206-II / ...TS-01...6T	1/2"x1/2"	T05 - T10	20	MLU 08 R-R IC-F-01	■	MLU 08 R-R IC-F-01	■	MLU 08 R-N IC-F-01	■		
TSUGAMI	S206-II / ...TS-01...6T-2K	1/2"x1/2"	T05 - T10	20	MLU 08 R-R IC-F-01	■	MLU 08 R-R IC-F-01	■	MLU 08 R-N IC-F-01	■		
		1/2"x1/2"	T26 - T27	20								
	S206-II / ...TS-01...3T	1/2"x1/2"	T28 (Cut off)	20	MLU 08 R-R IC-F-03	■	MLU 08 R-R IC-F-03	■	MLU 08 R-N IC-F-03	■		